## PUMPMASTER 45 - 25:1 RATIO GREASE PUMP



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531 210

## HEAVY-DUTY PRESSURE TRANSFER PUMP

Moderate pressure, high delivery double acting pumps for transfer of grease up to NLGI-2. Also recommended for use with low viscosity grease in centralized grease systems that do not require a very high pressure output and in large distribution systems of high viscosity oils.

Pumps are available with tube length to fit commercial 185 kg - 400 lb drums and they are available for cover mount to 185 kg - 400 lb open drums using a drum cover 418 017.

## FLUIDS HANDLED

- Grease up to NLGI-2
- High viscosity oil.

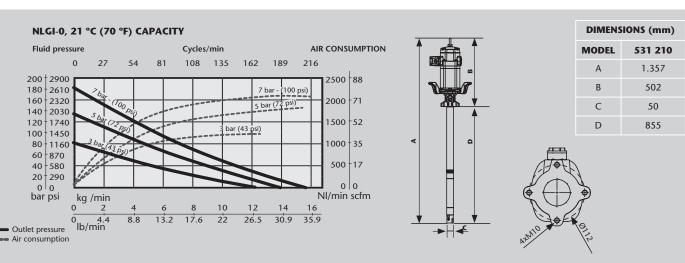
## MARKETS SERVED

- Lube trucks.
- Mining and construction.
- In-plant.

MODELS				
PART No.	APPLICATION	PUMP TUBE HEIGHT	TOTAL HEIGHT	WEIGHT
531 210	185 kg (400 lb) drum	855 mm	1,357 mm	24 kg
TECHNICAL DATA				
Pump pressure ratio		25:1		
Continuous duty flow rate		6 kg/min (13.2 lb/min)		
Maximum free flow		16 kg/min (35.3 lb/min)		
Air pressure operating range		1.5 - 14 bar (20 - 200 psi)		
Maximum outlet pressure		350 bar (5,000 psi)		
Air motor effective diameter		115 mm (4.5")		
Air motor stroke		100 mm (4")		
Air consumption (1)		1,340 NI/min (47 cfm)		
Air inlet		1/2" BSP (F)		
Fluid outlet		1/2" BSP (F)		
Wetted and seals materials		Cast Iron / Steel / Hard chromed steel / UHMWPE / NBR		
Noise level (2)		80 dB		

(1) Air consumption at 5 bar air pressure, NLGI-0 grease at 20 °C and 80 cpm.

(2) Noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.



Product specifications are subject to change without prior notice